

**UNITED STATES AIR FORCE ACADEMY
LETTER OF EXCEPTION
TO MILITARY SPECIFICATION MIL-C-3261F
FLIGHT (GARRISON) CAP, CADET, MEN'S
9 MAY 2017**

No changes to content except date and cover page to previous LOE dated 110907.

USAFA LETTER OF EXCEPTON

FLIGHT (GARRISON) CAP, CADET, MEN'S

The following exceptions will apply when MIL-C-3261F is used to manufacture flight (garrison) caps for male cadets at the United States Air Force Academy.

1. Page 1, paragraph 1.2 Classification. Class 2 Officer, shall be applicable for USAFA contracts.
2. Page 2, Paragraph 1.2.1 Sizes. *Add size 8 and 8 1/8 to the schedule of sizes.*
3. Page 2, Paragraph 2.1.1 Specifications, Standards and Handbooks. *Disregard, supplement or replace the following military specifications/standards:*

SPECIFICATION	REPLACEMENT	DOCUMENT TITLE
PPP-B-636	ASTM-D1974	BOX, SHIPPING, FIBERBOARD
V-T-276	A-A-52094	THREAD, COTTON
DDD-L-20	MIL-DTL-32075	LABEL: FOR CLOTHING, EQUIPAGE, AND TENTAGE, (GENERAL USE)
PPP-B-601	ASTM-D6251	BOXES, WOOD, CLEATED-PLYWOOD
PPP-B-636	ASTM-D1974/D1974M	FIBERBOARD, BOXES, METHODS OF CLOSING, SEALING, AND REINFORCING
PPP-T-45	A-A-1492 and A-A-1671	TAPE, GUMMED, PAPER, REINFORCED AND PLAIN, FOR SEALING AND SECURING
MIL-B-1667	A-A-55264	BRAID, TEXTILE, CORD-EDGE
MIL-S-3577	Cancelled Replace with A-A-59701	SWEATBAND, HEADWEAR, LEATHER (NO S/S DOCUMENT)CANCELLED, REPLACE WITH NYLON BUNTING FOR SWEATBAND, TYPE I, CLASS A OF A-A-59701, SEE 3.3.3
MIL-C-21115	MIL-DTL-21115	CLOTH, TROPICAL: WOOL, POLYESTER/WOOL
MIL-T-43548	A-A-50199	THREAD, POLYESTER CORE: COTTON-, RAYON-, OR POLYESTER-COVERED
MIL-C-43718	A-A-52106	CLOTH, POLYESTER; POLYESTER AND COTTON; POLYESTER AND RAYON POCKETS
MIL-C-83448	Cancelled	CLOTH, SERGE, POLYESTER, TEXTURIZED
MIL-C-3738K	Add	CLOTH, ELASTIQUE, WOOL, TYPE II, 18 OZ, CLASS 1
FED-STD-751	ASTM-D6193	STITCHES, SEAMS, AND STITCHINGS
MIL-STD-105	ANSI-Z1.4	SAMPLING PROCEDURES AND TABLES FOR INSPECTION BY ATTRIBUTES
MIL-STD-147	MIL-HDBK-774	PALLETIZED UNIT LOADS

4. Page 4, Paragraph 3.1 First Article. *Disregard the entire paragraph and substitute with the following:* "Before each production is commenced, the

contractor shall submit to the contracting officer, for inspection the following item: One finished cap, size 7 ¼, conforming to the requirements of this specification”.

Note: This requirement may be waived if a prior contractor receives the contract for this item.

5. Page 4, Paragraph 3.3.1 Basic Material. *Disregard the entire paragraph and substitute with the following:* “The basic material for the cap shall conform to MIL-C-3738K, Cloth, Elastique, Wool, Type II, 18 ounce, Class 1, Shade 500, dated 31 March 1987”. This will be government furnished material (GFM).
6. Page 4, paragraph 3.3.2 Braid. *Disregard the entire paragraph and substitute with the following:* The braid for the cap shall conform to class 6 of A-A-55264.
7. Page 4, paragraph 3.3.3 Sweatband. *Disregard the entire paragraph and substitute with the following:* “Nylon bunting. The nylon bunting for the sweatband shall be dyed black and shall conform to type I, class A of A-A-55264, except that the color-fastness therein shall not apply. The dyed bunting shall show ‘good’ fastness to dry cleaning, perspiration, and crocking when tested.”
8. Page 5, Paragraph 3.3.6 Label. *Disregard the entire paragraph and substitute with the following:*

3.3.6 Identification and size label. “Each cap shall have a cloth, cotton, permanent-coated, combination identification, size and cleaning instruction label conforming to type VI, classes 1, 2, and 10 of specification MIL-DTL-32075. The label will finish not less than 1” long and 2 ½” wide, and show the following information:

SIZE _____
CADET LAST NAME _____
SSN (Last Four) _____ SQ _____

OR

Applicable data may be stamped in by contractor using indelible ink.

3.3.6.1 Size/bar-code label. The label shall be approximately 2” x 3”. The numbers for the size shall be at least ¼” in height. The label will also be bar-coded using type 39 bar-code. The Bar-code will consist of the (10LRS/LGRCI) Cadet Issue Section stock number for each size. Label will be attached to the outside of each polyethylene film bag for convenience of wand reading.

9. Page 5, Paragraph 3.5 Design. *Disregard the entire paragraph and substitute with the following:* “The cap shall be for male USAFA cadets, envelope style, fully lined, and with USAF Officer silver and blue braid.”

10. Page 7, Table II. Manufacturing Operations, Operation 1. Cut parts. *Add the following:* "All elastic parts of the cap shall be cut out of one piece of material."

11. Page 17, Table III. *Add the bottom row to the table for cap size 8 and 8 1/8.*

Cap Size	Height of Side Panels <u>1/</u>			Height of Curtain <u>2/</u>			Circumference <u>3/</u>
	Center Front	Center Back	Overall at Side Center	Center Front	Center Back	Side	
8	3 3/4	4	5 1/8	2 3/4	3	3 5/8	25
8 1/8	3 3/4	4	5 1/8	2 3/4	3	3 5/8	25 3/8

12. Page 21, paragraph 6.1 Intended Use. *Replace the words:* "Department of the Air Force" with "United States Air Force Academy."

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Reviewing Activity:
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